

C-Cure Solutions

Treatment of Mercury and Heavy Metal Impacted Sites in Colombia

Tony Hutchings

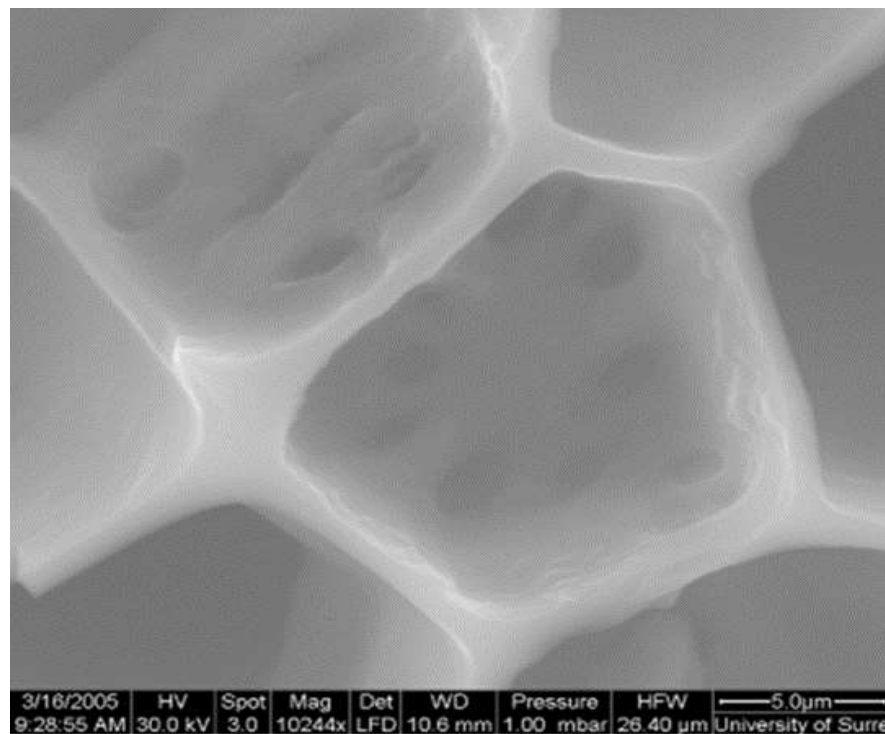
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- Metal Treatment
 - Charcoal [Biochar] based products with >40% Metal Adsorption capacity by weight
- Organic contaminants
 - Activated carbons with >1200 m²/g
- Oil Absorbent products
- Coagulant and flocculant products
- Modified carbons - specialist applications



- Spin-out of Forest Research (UK Government) and University of Surrey
- >\$4million USD invested in product development and testing
- 5 Patents central to IP

- Remediation of mine tailings and mine water discharges
 - Pb, Cu, Zn, Ni, Cd
 - Mercury
 - As, P
 - Oil Sands Bitumen Extraction
- Metal recovery products
- Treatment of Remediation of organic contaminants
- Treatment of drilling wastes for Oil and Gas

- Production of products yields heat which can be converted to electricity
- Large scale – up to 50,000 Tonnes per year processing capacity per unit
- Majority of C-Cure product range use renewable materials, yield renewable energy and a net carbon benefit



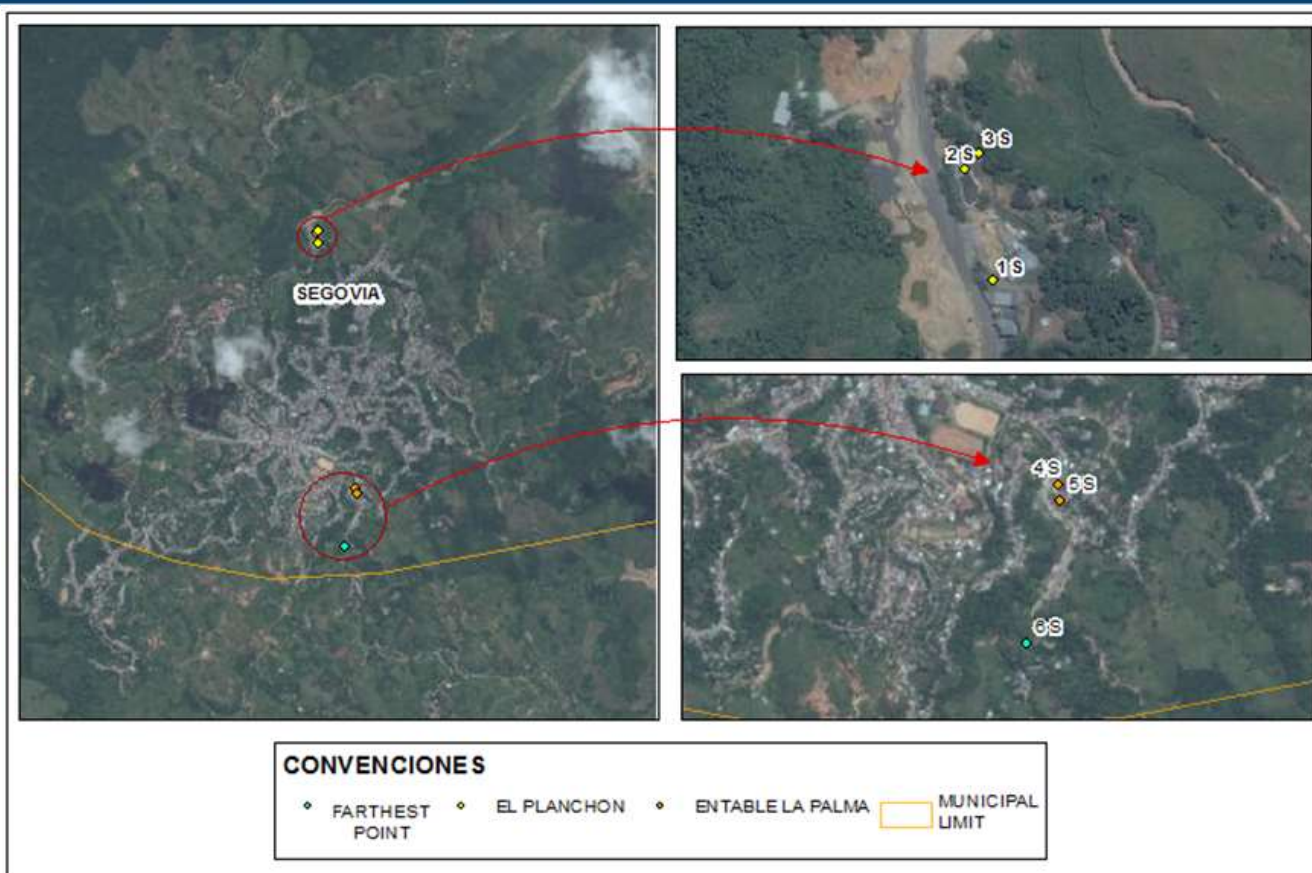
Towards Restoration of a Metal Contaminated Site

- Providing a solution that reduces erosion and stabilises the site is key
- Vegetation will improve soil conditions and stimulate succession towards greater biodiversity and higher ecological value
- Potential Land Re-use for Renewable Energy
- Recover valuable metals whilst treating waters





Mercury and Metal Contamination Trial on Samples from Colombia



- Segovia is a traditional mining town
- Estimated production >3000 kg of gold and >1,700 kg of silver per year (DAMMA, 2008)
- 6 samples from 2 gold mine sites

El Planchon Mine: Metal Contaminated Soil

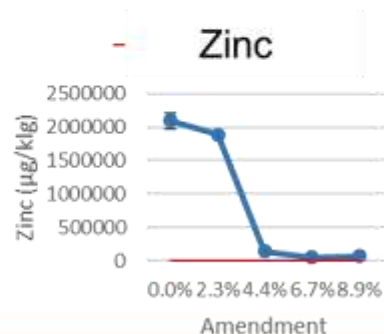
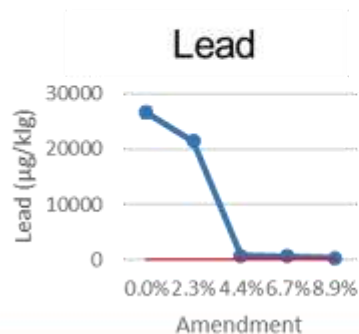
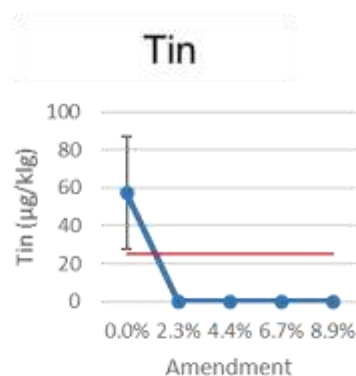
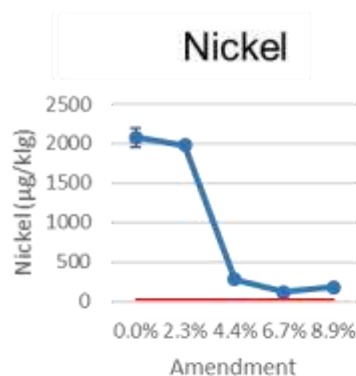
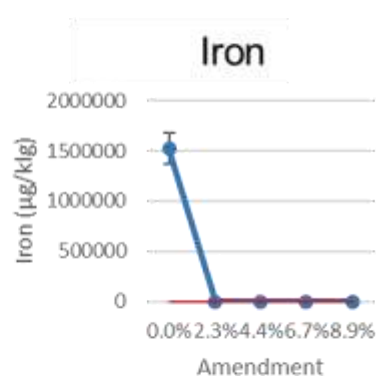
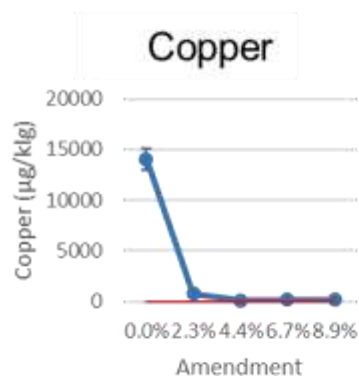
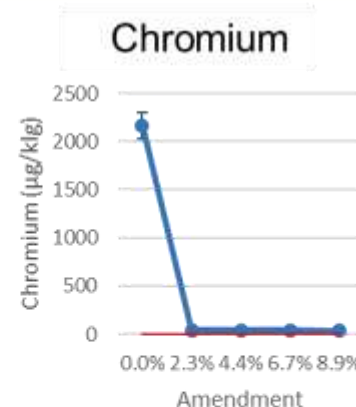
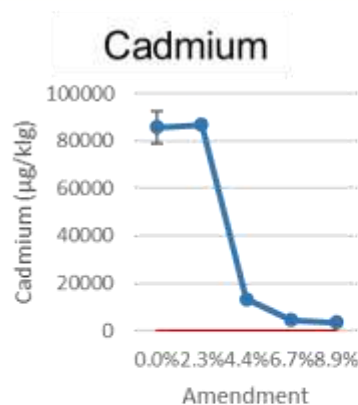
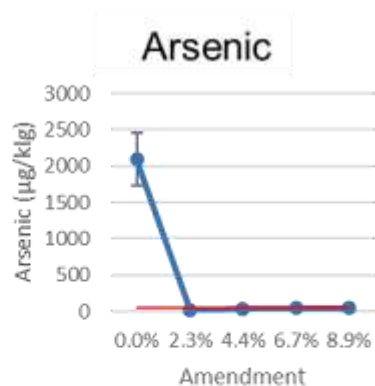
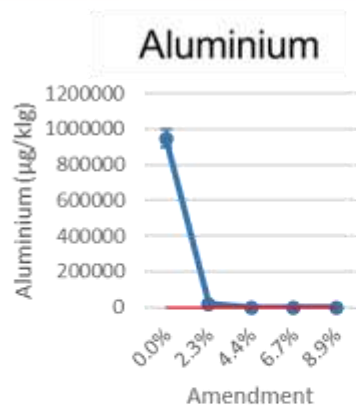
Metal	Total Concentration (mg/kg)	UK Soil Guideline Value (mg/kg)	Leachable Concentration (mg/kg)	EU Surface Water Standard (mg/l)
Aluminium	38516	n/a	947	0.015
Arsenic	224	32	2.09	0.05
Cadmium	97.4	10	85.8	0.00008
Chromium	22.8	130	2.17	0.0034
Copper	81.2	n/a	14.0	0.001
Iron	30565	n/a	1519	1.00
Nickel	4.72	130	2.08	0.02
Lead	3103	450	26.6	0.0072
Tin	1.53	n/a	0.06	0.025
Zinc	2741	n/a	2092	0.008



Source: r3 Environmental Technology Colombia SAS

Sample taken in El Planchon, crossing the creek downstream the processing plant, very close to the neighbouring town houses.

Treatment of Metal Contaminated Site



— European Union Inland Surface Water
Environmental Quality Standard [Annual
Average]

La Palma: Mercury Contaminated Tailings Waste

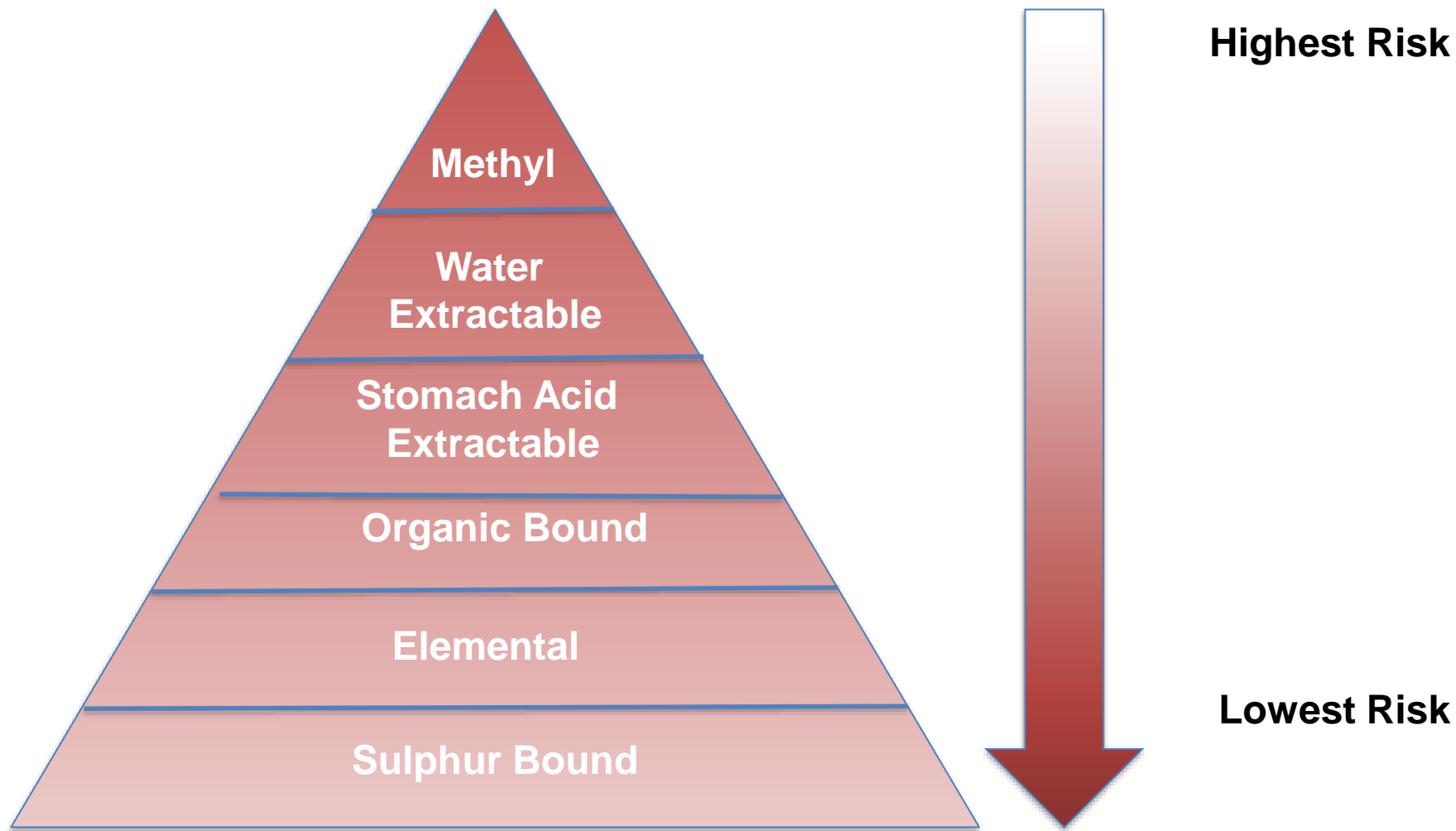


Benefit plant involved in the gold mining process in Segovia, Antioquia

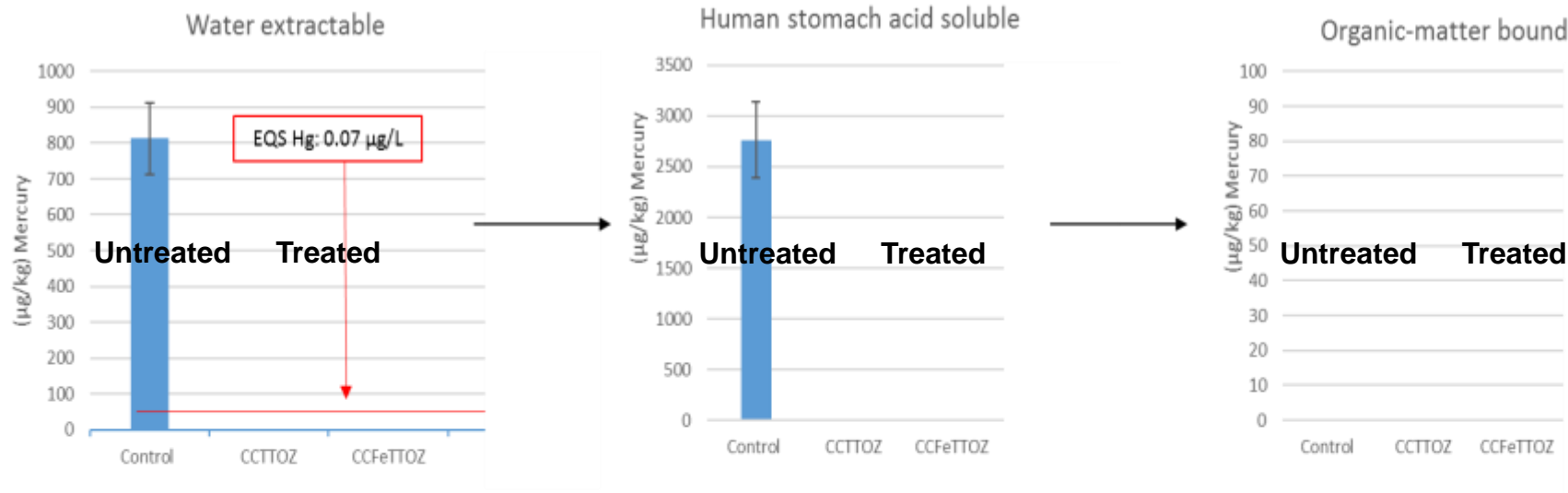
Inside the processing plant La Palma, a pile of tailings emerging as a by-product of the plant is stored. On top of this stack, the dry solid sample was taken.



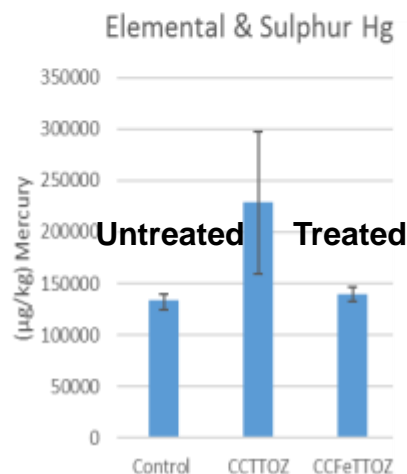
General Relative Risk of Mercury Fractions



C-Cure Treatment of Mercury



- 5% (wt/wt) Treatment Rate
- Needs to be optimised i.e. treatment rate may be much lower
- Would reduce costs



Case Studies:

C-Cure Treatment of Metal Contaminated Sites



Case Study 1

Copper, Lead and Zinc
Contaminated Site

The site



Gully erosion



Determinand	Unit	EA Target Level	Maximum Value Recorded	Mean Value Recorded
Total Aluminium	µg/l	100 (combined with a pH of 5 to 5.4)	540	109
Dissolved Aluminium	µg/l	No value	3700	513
Dissolved Copper	µg/l	5	478	148
Total Copper	µg/l	20	610	244
Dissolved Iron	µg/l	1000	1600	106
Total Iron	µg/l	2000	16,000	2019
Dissolved Lead	µg/l	4	26	17.5
Total Lead	µg/l	75	37	24.1
Dissolved Nickel	µg/l	50	32	23.1
Total Nickel	µg/l	50	31	25.1
Dissolved Zinc	µg/l	10	3693	1488
Total Zinc	µg/l	30	27250	4418
Phosphorus	µg/l	60	100	18.9
Suspended Solids	mg/l	25,000	220	24.5
pH Value		-	5.73 (max) 4.66 (min)	5.1

Site causes contamination of river due to leaching, erosion and run-off

- Remediate the contaminated soil
- Reduce metal leaching to non-toxic levels
- Prevent further erosion by re-vegetation

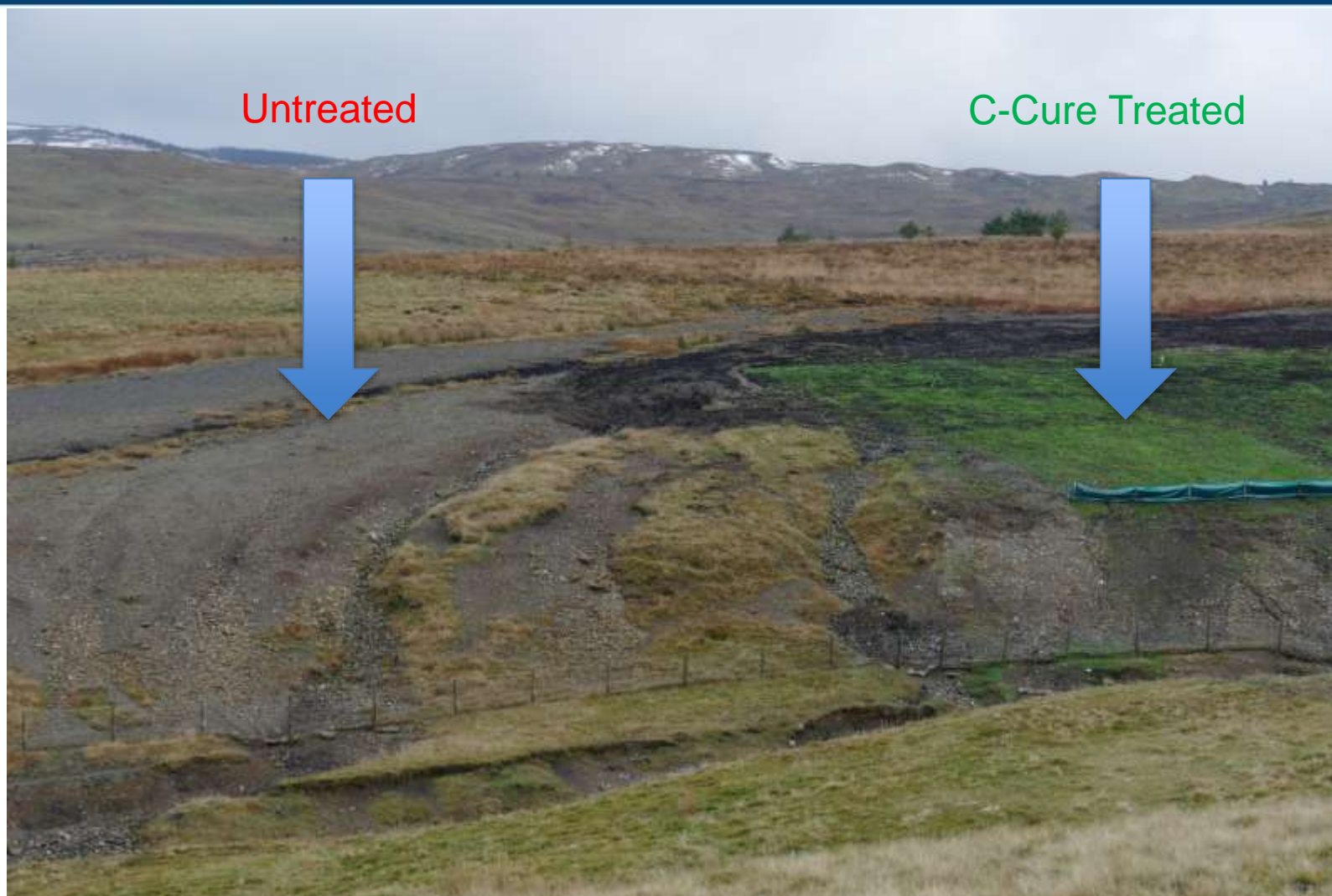


Sacks with C-Cure Product

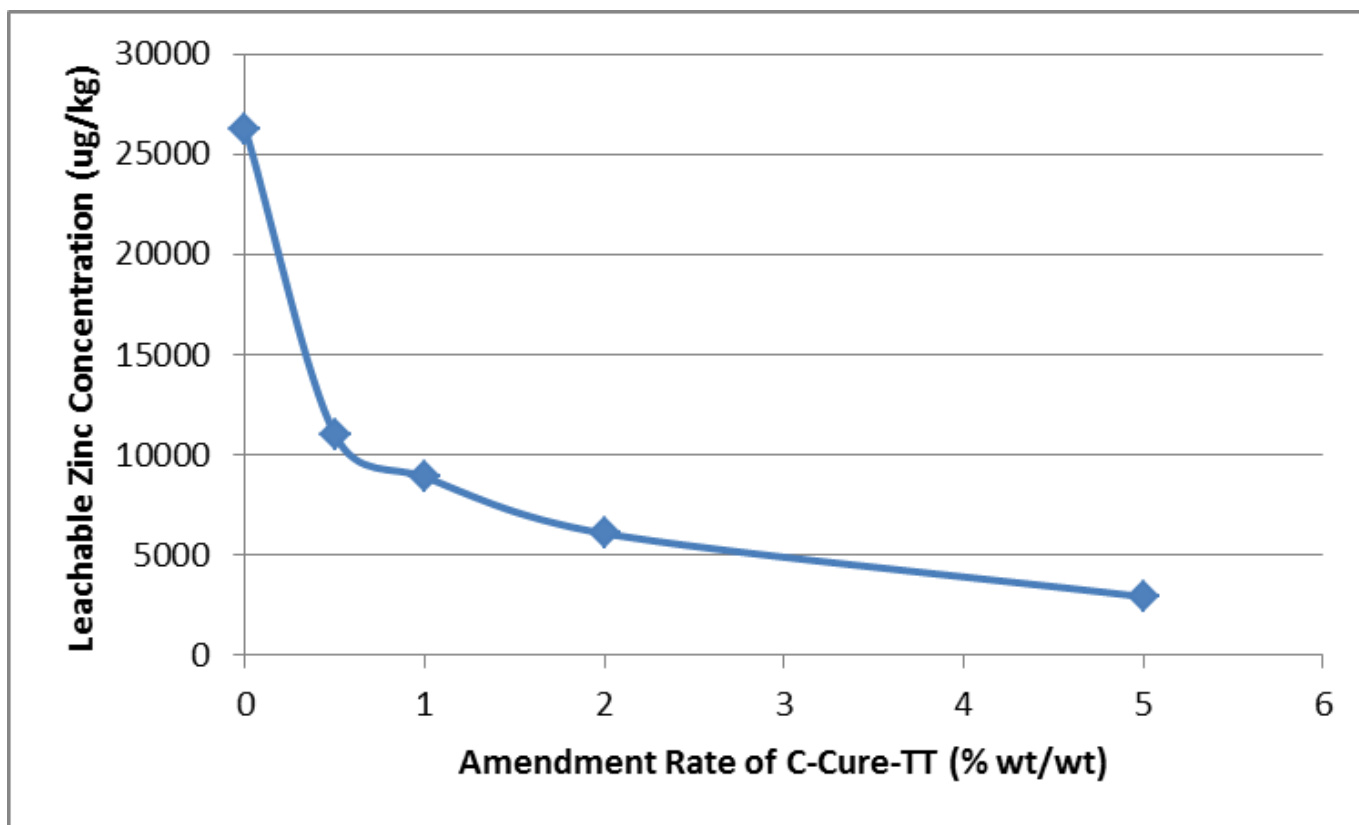


Incorporation of C-Cure Product

Site 2 Months after C-Cure Treatment



Effects of C-Cure Product on Leachable Zinc Concentrations





Treatment	Foliar Metal uptake (mg kg ⁻¹ dry wt)			
	Al	Fe	Cu	Zn
Control	6,434	14,254	2,437	5,717
C-Cure Treated	160	406	56	287
% Reduction	97.5%	97%	98%	95%
Significance	<0.001	<0.001	<0.001	<0.001

- Remove plant toxicity
- Reduce metal uptake
- Prevent food chain transfer

Case Study 2

Former Lead and
Zinc Mine



- High concentrations of leachable heavy metals
- Low pH (5)
- No vegetation
- Extensive Gully Erosion

Leachable metals

Cd: 0.34 mg/kg

Cu: 3 mg/kg

Pb: 160 mg/kg

Zn: 127 mg/kg

Treatment	Leachable Metals [mg/kg]			
	Cd	Cu	Pb	Zn
Untreated	0.34	3.01	160	127
C-Cure treated	0.01	0.05	11	3
% Reduction	97%	99.5%	93%	97%



POTENTIAL USES OF THE C-CURE TECHNOLOGY IN COLOMBIA

Treatment of contamination on legacy sites

- Identify targeted areas for treatment of contaminated materials
- Reduce mass of material to be treated
- Reduce cost
- Prevent contaminant movement and food-chain transfer
- Restore site to productive use e.g. Renewable Energy



Treatment of process tailings and waters as they are generated

- Treat only contaminated wastes
- Prevent movement of contaminants and contamination of greater amount of materials
- Reduce waste volume being treated
- Metal recovery from water treatment and sale
- Reduced costs



- Demonstration on sites in Colombia
 - Mine Tailings
 - Contaminated soils
 - Mine Waters
 - Mercury and other heavy metals
 - Re-vegetation of remediated materials
 - Renewable energy crop establishment
 - Metal recovery from process waters

A photograph of firefighter helmets and gear hanging on a white corrugated metal wall. There are two rows of helmets. The top row has three helmets, and the bottom row has five. Some helmets have reflective stripes, and some have attached gloves. An orange jacket is hanging on the right side. The text 'Thank-You & Questions' is overlaid in the center.

Thank-You & Questions

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